

ITEM TO SEAL	GENUINE PRODUCT TO USE	TECHNICAL INFORMATION
½ Moon Seal	1104-100BP	# Sag
Bearing Retainer	1377B-50BP	
Cork Gasket Adhesive	1102-200	# Sag
Diff Housing	1207C-150BP	Can Use SS1-85BP - # Non Sag
Exhaust Flange	1207B-100BP	# Non Sag
Fuel Module	1104-100BP	Fuel resistant - # Sag
Gear Box	1207C-150BP	Can Use SS1-85BP - # Non Sag
Head Stud Sealer	1102-200	# Sag
Inspection Plates	SS1-85BP & SS1-330	# Non Sag
Manifold - Exhaust	1207B-100BP	Very High Temp - # non sag
Manifold - Inlet	1342H-50BP	# Non Sag
Nut Lock	SS1-85BP & SS1-330	
Oil Gallery Bolts	1104-100BP	# Sag
Oil Pans	SS1-85BP & SS1-330	Can Use 1207B-100bp & 1207C-150BP - # Non Sag
Paper Gasket Adhesive	1102-200	# Sag
Plenum Chamber	1211-100BP	# Non Sag
Rocker Cover Ends	SS1-85BP	Can use 1211-100bp - # Non Sag
Screw Lock	1342H-50BP	
Seal - Cam and Crank	1104-100BP	# Sag
Seal - Metal Clad	1207B-100BP	# Non Sag
Stud Lock	1305-50BP	Can use 1377B-50BP
Thermostat Covers	SS1-85BP & SS1-330	Coolant Safe RTV - # Non Sag
Timing Covers	SS1-85BP & SS1-330	# Non Sag
Transmission Pans	1207C-150BP	# Non Sag
Turbo Plate	1207B-100BP	Very High Temp - # Non Sag
Water Pumps	SS1-85BP & SS1-330	Coolant Safe RTV - # Non Sag
Welch Plug Sealant	1386B-50BP	
Truck Oil Pan	SS1-85BP	Can use 1215-250BP for slower cure - # Non Sag
Manufacturer	Genuine Part or Equivalent	
Mazda Black	1207B-100BP	# Non Sag
Mazda Red	1207C-150BP	# Non Sag
Mitsubishi Red	1207C-150BP	# Non Sag
Nissan Grey	1215-250BP	# Non Sag
Nissan Red	1207C-150BP	# Non Sag
Subaru Grey	1215-250BP	# Non Sag
Subaru Red	1207C-150BP	# Non Sag
Toyota Black	1207B-100BP	# Non Sag
Toyota Grey	SS1-85BP	# Non Sag
Toyota Red	1207C-150BP	# Non Sag
Motor Cycle - 2 Stroke	1104-100BP	Fuel Resistant – For Non Fuel areas can use 1211-100BP or SS1-85BP
Motor Cycle - 4 Stroke	1211-100BP	Can use SS1-85BP for large gap fill requirements – # Non Sag type

Non Sag Application

Clean metal surfaces thoroughly, making sure both surfaces are completely oil free.
Use ThreeBond Super Cleaner to eliminate oily residue on surfaces
Part Number **6602T-480 Or 6602CO**

Apply only a 2 to 4mm bead to the clean metal surface and wait for the silicone to become **TACK FREE** – This means the silicone has formed a thin non tacky skin on top.

Now assemble the two parts together.

Sag Application - apply to complete surface and allow to become tacky, and then assemble.
For maximum adhesion and strength allow for complete cure. Full cure time is 24 hours.

DO NOT assemble when silicone is still wet, letting the silicone form a bead and tack off starts the curing process and eliminates warranty issues.