

<u>PRODUCT & Part Number</u>	<u>TECHNICAL</u>	<u>APPLICATION</u>
<u>SUPER SEALER</u> <u>SS1-85BP</u> Grey Tube <u>SS1-330</u> Grey Cartridge <u>SS2- 85BP</u> Red Tube Sensor Safe Coolant Safe	<u>HIGH TEMP</u> 260 DEG RTV SILICONE <u>TACK FREE</u> <u>5 TO 7 MIN</u> Non Sag Sealant	<u>ALLOY TO ALL METALS - HIGH FLEX SEALANT</u> Oil Pans, Timing Covers, Water Pumps and Water Housings. Rocker Cover Ends, Inlet Manifolds, Inspection Covers, Gear Boxes, Diff Housings. Rocker cover gaskets that will not leak – allow to cure overnight to form a solid flexible gasket. <u>EXTREMELY FLEXIBLE REPLACEMENT GASKET.</u> <u>ALL ENGINE ASSEMBLY AREAS.</u>
<u>1211 WHITE</u> <u>1211-100BP</u> Tube Sensor Safe Coolant Safe	<u>SMALL GAP FILL SEALANT</u> RTV SILICONE <u>TACK FREE 10 MIN</u> Sag type sealant	<u>USE WHERE SMALL GAP FILL IS REQUIRED.</u> Use where metal to metal, press fit, machined surface fill is required. Also crank cases, plenum chamber and warped plastic and metal manifolds. Seal up 1/2 moon seals , use with rocker cover gaskets where specified by manufacturers. Problem head gaskets – use instead of Hylomar
<u>1104 GREY</u> <u>1104-115BP</u> Tube Sensor Safe Coolant Safe Greatest fuel resistance	<u>FUEL RESISTANT</u> SYNTHETIC RUBBER SEMI- DRYING 150c Temp Sag type sealant	<u>FUEL RESISTANT – DIESEL - LPG – UNLEADED FUELS.T</u> Ideal to seal around Intank Fuel Modules when Replacing Intank Fuel Filters. Use on Bolts going through Oil Galleries -Timing covers and Diff housings etc. Use On Diesel and Hydraulic Threads and Fittings. <u>STOP OIL SEALS LEAKING – CAM, CRANK AND REAR MAIN.</u>
<u>1207B BLACK</u> <u>1207B-100BP</u> Tube <u>1207B-340</u> Cartridge Sensor Safe Coolant Safe	<u>VERY HIGH TEMP</u> 320 DEG RTV SILICONE <u>TACK FREE</u> <u>5 TO 7 MIN</u> Non Sag Sealant	Exhaust Manifolds and Exhaust Flange's. Plate between TURBO & MANIFOLD , Metal Clad Oil seals. Difficult and Problem Sealing Areas. All Engine Assembly Areas. <u>BEST RESULTS FULL CURE IN HIGH TEMP AREAS.</u>

SILICONE APPLICATION – NON SAG TYPE

Clean metal surfaces thoroughly, making sure both surfaces are completely oil, moisture and dust free. Use **ThreeBond Cleaners** to eliminated oily residue on surfaces p/n 6602CO or 6602T.

Apply only a 2 to 4mm bead to the clean metal surface and wait for the silicone to become **TACK FREE** – This means the silicone has formed a thin non tacky skin on top. Now assemble the two parts together. **Sag type** sealants - apply to complete surface and allow to become tacky, and then assemble.

For maximum adhesion and strength allow for complete cure. Full cure time is 24 hours.

DO NOT assemble when silicone is still wet, letting the silicone form a bead and tack off starts the curing process and eliminates warranty issues.